* Raise and support bike.
* Remove the rear wheel.
* Locate oil drain plug at front of the oil pan.
* Remove the plug and allow oil to drain completely.
* Locate transmission drain plug on right side of the oil pan.
* Remove the plug and drain the transmission lubricant.
* Alternately loosen and then remove the twelve Allen head socket screws to release the oil pan from the transmission housing and remove the pan.
* Remove gasket from oil pan and discard.
* Clean and dry gasket surface.
* Coat gasket surface of oil pan with a thin coat of gasket sealer.
* Place gasket on oil pan and allow sealer to dry until tacky.
* Position oil pan under transmission housing and start the twelve Allen head socket screws. Tighten each screw about two turns after initial thread engagement.
* Inspect the oil pan gasket to verify that it is properly positioned.
* Alternately tighten the oil pan screws to 84-108 in-lbs following the image below.
* Remove any foreign material from magnet of oil drain plug. Also check the O-ring for tears, cuts or general deterioration. Replace as necessary.
* Install the engine oil drain plug in front of the oil pan. Tighten plug to 14-21 ft-lbs.
* Remove the transmission filler plug from the clutch release cover on the right side of the transmission case.
* Check the O-ring for tears, cuts or general deterioration. Replace as necessary.
* Remove any foreign material from magnet of transmission drain plug. Also check the O-ring for tears, cuts or general deterioration. Replace as necessary.
* Install the transmission lubricant drain plug in right side of the oil pan and tighten to 14-21 ft-lbs.
* Fill the transmission with 20-24 oz. of transmission oil.
* Fill pan with engine oil to the mid-point on the dip stick oil level range with the bike straight up.
* Re-install rear wheel.
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