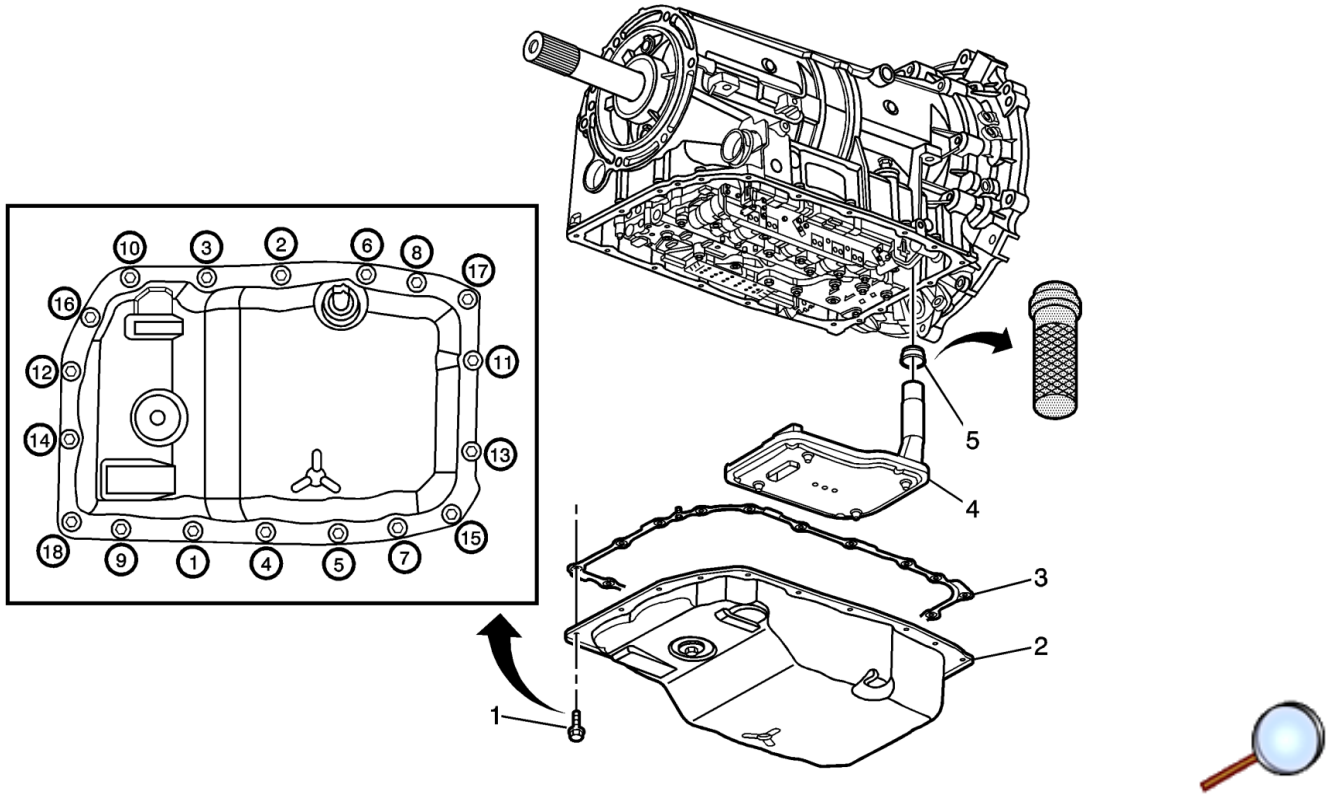
Automatic Transmission Fluid, Fluid Pan and/or Filter Replacement



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Callout	Component Name

Caution: Use Dexron® VI transmission fluid only. Failure to use the proper fluid may result in transmission internal damage.

Preliminary Procedures

1. Raise and support the vehicle. Refer to Lifting and Jacking the Vehicle.
2. Disconnect and lower the catalytic converter. Refer to Catalytic Converter Replacement.
3. Place a suitable drain pan under the transmission.

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1	Transmission Fluid Pan Bolt (Qty: 18) **Caution:** Refer to Fastener Caution. **Tip:** Tighten the bolts in the sequence shown. **Tighten** 9N•m (80 lb in)
2	Transmission Fluid Pan Assembly **Procedure** 1. Check the condition of the draining fluid. Refer to Transmission Fluid Level and Condition Check. 2. Fill the transmission with the proper fluid. Refer to Transmission General Specifications. 3. Fill the transmission with the proper amount of transmission fluid. Refer to Fluid Capacity Specifications and Transmission Fluid Level and Condition Check.
3	Transmission Fluid Pan Gasket **Tip:** The fluid pan gasket is reusable. Inspect the gasket to determine if it may be reused.
4	NEW Fluid Filter Assembly **Tip:** Pull the fluid filter assembly straight out. Do not bend or twist the filter neck.
5	NEW Fluid Filter Seal Assembly **Caution:** Do not damage the case sealing surface when removing the filter seal assembly. **Procedure** 1. Use a screwdriver or snap ring pliers to remove the filter seal. 2. Use the *DT 47848* seal installer and the *J 42183* driver handle to install the filter seal. 3. Lubricate the filter seal with transmission fluid before installing the filter. **Special Tools** • *DT 47848* Seal Installer • *J 42183* Driver Handle